

PRODUCTION DATA SHEET

115 Polyamide Resin

Description: Vannu® 115 Polyamide Resin is a high viscosity, high molecular weight, reactive polyamide resin, based on dimerized fatty acid and polyamines for curing of epoxy resin based formulations. For easier handling, it is also available as a 70% solids solution in xylene and in other solution.

Properties	Specification	Typical Quality
Appearance, 25°C	Viscous yellow liquid	OK
Amine number	230-260mgKOH/g	250mgKOH/g
Colour, Gardner	≤10	8
Viscosity, 75°C	3100-3700mPa.s	3300mPa.s
H+ active equivalent	240g/eq	OK
Density, 20°C	0.96	OK
Flash point	≥ 200°C	OK
Package&Storage	In unopened, original containers, 12 months at 2 - 25°C, (see expiry date on original package) 190KG iron drum, etc.	
HS code	3908109000	
Health&Safety	Please refer to Material Safety Data Sheet	



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